

SOFPUR®LE NERO 019NE0170 - TPU

Physical properties	Value	Unit	Test Standard
Density	1100	kg/m ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile strain at break (TPE)	550	%	ISO 37
Tensile stress at break (TPE)	8	MPa	ISO 37
Shore A hardness, 3s	70	-	ISO 868
Tear strength	30	kN/m	ISO 34-1
Abrasion resistance	110	mm ³	ISO 4649

Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	165 - 175	°C	-
Zone2 temperature	175 - 185	°C	-